TEST REPORT
IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report reference No. ..... :	DSP24080871-1
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Applicant's name ..... :	Ropla Elektronik Sp. z o. o
Address ..... :	ul. Wrocławska 1C, 55-200 Suchy Dwór
Manufacturer's name ..... :	Ropla Elektronik Sp. z o. o
Address ..... :	ul. Wrocławska 1C, 55-200 Suchy Dwór
Test specification .....:	
Standard..... :	IEC 62133-2:2017/AMD1:2021
Test procedure ..... :	Type approved
Procedure deviation ..... :	N/A
Non-standard test method ..... :	N/A

This test report is specially limited to the above client company and product model only, It may not be duplicated without prior written consent of Dongguan ZRLK Testing Technology Co., Ltd.

Test item description ..... :	Button Lithium-ion Cell
Trade Mark .....:	Akyga Battery
Model/type reference .....:	LIR1654
Ratings .....:	3.6V, 110mAh, 0.396Wh

Particulars: test item vs. test requirements

Classification of installation and use	To be defined in final product
Supply connection	DC terminal
Discharge current (0,2 It A)	22mA
Upper limit charging voltage per cell	4.25V
Charging temperature upper limit	45°C
Charging temperature lower limit	0°C
Shape of Cell	☐ Prismatic ☐ Pouch ☒ Coin/button ☐ Cylindrical
Polymer cell electrolyte type	☐ gel polymer ☐ solid polymer ☒ Other

Possible test case verdicts:

- test case does not apply to the test object	N/A
- test object does meet the requirement	P(ass)
- test object does not meet the requirement	F(ail)

Testing:

Date of receipt of test item	2024-08-08
Date(s) of performance of test	2024-08-08 to 2024-09-06

General remarks:

"(see remark #)" refers to a remark appended to the report,
"(see appended table)" refers to a table appended to the report,
Throughout this report a comma is used as the decimal separator,
The test results presented in this report relate only to the object tested,
This report shall not be reproduced except in full without the written approval of the testing laboratory,
Clause numbers between brackets refer to clauses in IEC 62133-2:2017/AMD1:2021 (Optional remark).

Name and address of factory (ies)	Ropla Elektronik Sp. z o. o ul. Wrocławska 1C, 55-200 Suchy Dwór

General product information:

The Button Lithium-ion Cell consists of the positive electrode plate, negative electrode paste, separator, electrolyte and case.

The positive and negative electrode plates are housed in the case in the state being separated by the separator.

Details information of the cell, as following:

Product	Button Lithium-ion Cell
Model No.	LIR1654
Nominal voltage	3.6V
Rated capacity	110mAh

Recommend charging method declared by the manufacturer	Charging the cell with 0.2C (22mA) constant current, 4.20V constant voltage until current reaches 0.02C (2.2mA)
Maximum charging current	110mA
Maximum discharge current	110mA
Upper charging voltage	4.25V
Specified final voltage	3.0V

Summary of testing:

Tests performed (name of test and test clause):

cl.5.6.2 Design recommendation;

cl.7.1 Charging procedure for test purposes (for cells);

cl.7.2.1 Continuous charging at constant voltage (cells);

cl.7.3.1 External short circuit (cells);

cl.7.3.3 Free fall (cells);

cl.7.3.4 Thermal abuse (cells);

cl.7.3.5 Crush (cells);

cl.7.3.7 Forced discharge (cells);

cl.8.2 Small cell and battery safety information.

D.2 Annex D (normative) Measurement of the internal AC resistance for coin cells;

☒ **The product fulfils the requirements of EN 62133-2:2017/A1:2021**

Testing location:

Dongguan ZRLK Testing Technology Co., Ltd.

Building 2, No.1, Technology 10th Road, Songshan Lake Park, Dongguan, Guangdong, China

Test conclusion:

The Button Lithium-ion Cell submitted by Ropla Elektronik Sp. z o. o are tested according to IEC 62133-2 Secondary cells and batteries containing alkaline or other non-acid electrolytes Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications.

Test result: Pass.

Copy of marking plate:
The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

−	Akyga Battery Button Lithium-ion Cell LIR1654 3.6V, 110mAh, 0.396Wh
+	YYMMDD ICP6/17

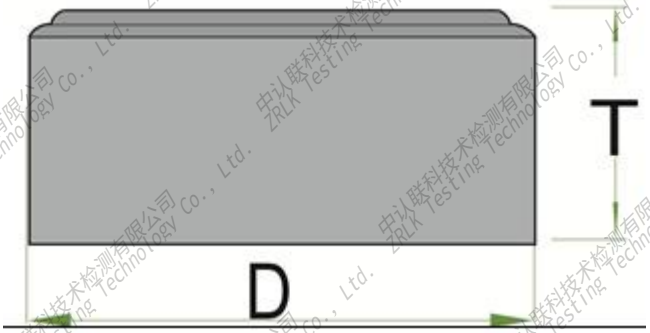
Cell Label

Caution:
1. Keep small cells which are considered swallowable out of the reach of children
2. Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion
3. In case of ingestion of a cell, seek medical assistance promptly

Caution Label

Remark:
1. “YYMMDD” represents the date of manufacture. “YY” represents the year, “MM” represents the month, “DD” represents the date.
2. Caution label will be placed on the immediate package.

Construction:



T*D =5.6 (max)*16.2 (max)
Cell (Unit: mm)

Circuit diagram:
Only cell

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		P
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal surface exists.	N/A
	Insulation resistance (MΩ)..... :	N/A	—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		N/A
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		N/A
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		N/A
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the side of coin cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	**Temperature, voltage and current management**	Cell only.	N/A
	Batteries are designed such that abnormal temperature rise conditions are prevented		N/A
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		N/A
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		N/A
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC terminal complied with the requirements.	P

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Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance	DC terminal complied with the requirements.	P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	**Assembly of cells into batteries**	Cell only	N/A
5.6.1	General		N/A
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		N/A
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		N/A
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		N/A
5.6.2	Design recommendation		N/A
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage		N/A
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		N/A
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse		N/A
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		N/A
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system.	N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		N/A
5.7	**Quality plan**	Complied.	P

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Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Quality plan provided.	P
5.8	**Battery safety components**		N/A
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Coin cells with resistance ≤3Ω, See appended table D.2.	P
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		N/A
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		N/A
7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

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Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature 0-45°C declared; 45°C used for upper limit test temperature; 0°C used for lower limit test temperature.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Charging for 7 days with 22mA and 4.20V.	P
	Results: no fire, no explosion, no leakage..... :	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Cell only	N/A
	Oven temperature (°C)..... :	N/A	—
	Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells		N/A
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: no fire, no explosion..... :	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)	Cell only	N/A
	The batteries were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor		N/A
	Results: no fire, no explosion.....:	(See appended table 7.3.2)	N/A
7.3.3	Free fall	Tested complied.	P
	Results: no fire, no explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C).....:	130	—
	Results: no fire, no explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion.....:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Cell only	N/A
	The supply voltage which is:		N/A
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		N/A
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		N/A
	Test was continued until the temperature of the outer casing:		N/A
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N/A
	- Returned to ambient		N/A
	Results: no fire, no explosion.....:		N/A
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: no fire, no explosion.....:	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)	Cell only	N/A
7.3.8.1	Vibration		N/A
	Results: no fire, no explosion, no rupture, no leakage or venting.....:	(See appended table 7.3.8.1)	N/A
7.3.8.2	Mechanical shock		N/A
	Results: no leakage, no venting, no rupture, no explosion and no fire.....:	(See appended table 7.3.8.2)	N/A
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Coin cell.	N/A
	The cells complied with national requirement for.....:	N/A	—
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: no fire.....:	(See appended table 7.3.9)	N/A
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users		N/A
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		N/A
8.2	**Small cell and battery safety information**	Small cell.	P

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Clause	Requirement + Test	Result - Remark	Verdict
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:	See marking plate on page 4.	P
	- Keep small cells and batteries which are considered swallowable out of the reach of children		P
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		P
	- In case of ingestion of a cell or battery, seek medical assistance promptly		P
9	**MARKING**		P
9.1	**Cell marking**	See marking plate on page 3	P
	Cells are marked as specified in IEC 61960, except coin cells		P
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity	Coin cells.	P
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	**Battery marking**	Cell only	N/A
	Batteries are marked as specified in IEC 61960, except for coin batteries		N/A
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity		N/A
	Batteries are marked with an appropriate caution statement		N/A
	- Terminals have clear polarity marking on the external surface of the battery, or		N/A
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**	Small cell.	P
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2	Coin cells.	P
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package	Not direct sale cell.	N/A
9.4	**Other information**		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	- Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer's specifications.	P
10	**PACKAGING AND TRANSPORT**		P
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3		P
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY Li-ion CellS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**	Complied	P
A.3	**Consideration on charging voltage**	Complied	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.25V	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.25V applied.	N/A
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature declared by client is: 0-45°C	P
A.4.3	High temperature range	Not higher than the temperature range specific in this standard.	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range	45°C applied	N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.4.4	Low temperature range	Charging low temperature declared by client is: 0°C.	P
A.4.4.1	General		P
A.4.4.2	Explanation of safety viewpoint		P
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range	0°C applied	P
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	No documents provided by manufacturer explaining the lower limit exceed 10°C, 0°C applied for testing in this report for safety considerations.	P
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	Cell specified final voltage 3.0V.	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		N/A
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	**Experimental procedure of the forced internal short-circuit test**		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		N/A
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		N/A
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		P
D.1	**General**	Not coin cells.	P
D.2	**Method**		P
	A sample size of three coin cells is required for this measurement	(See appended table D.2)	P
	Coin cells with an internal resistance greater than 3 Ω require no further testing..... :		N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		P
ANNEX E	**PACKAGING AND TRANSPORT**		N/A
ANNEX F	**COMPONENT STANDARDS REFERENCES**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)			P
Sample No.	**Recommended charging voltage Vc (Vdc)**	**Recommended charging current I_{rec} (mA)**	**OCV before test (Vdc)**	**Results**
Cell #1	4.20	22	4.18	P
Cell #2	4.20	22	4.19	P
Cell #3	4.20	22	4.19	P
Cell #4	4.20	22	4.18	P
Cell #5	4.20	22	4.19	P

Supplementary information:
- No fire or explosion
- No leakage

7.3.1	TABLE: External short circuit (cell)				P
Sample No.	**Ambient (°C)**	**OCV at start of test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature rise ΔT (°C)**	**Results**
Samples charged at charging temperature upper limit (45°C)					
Cell 6#	58.0	4.21	82	115.1	P
Cell 7#	58.0	4.20	79	116.0	P
Cell 8#	58.0	4.20	85	115.6	P
Cell 9#	58.0	4.21	77	117.0	P
Cell 10#	58.0	4.21	81	116.7	P
Samples charged at charging temperature lower limit (0°C)					
Cell 11#	58.4	4.12	81	120.1	P
Cell 12#	58.4	4.11	78	118.8	P
Cell 13#	58.4	4.11	84	119.4	P
Cell 14#	58.4	4.12	83	120.5	P
Cell 15#	58.4	4.12	76	118.1	P

Supplementary information:
- No fire or explosion

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.2	TABLE: External short circuit (battery)					N/A
Sample No.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise~~ ΔT (°C)**	**Component single fault condition**	**Results**
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Supplementary information:						

7.3.5	TABLE: Crush (cells)			P
Sample No.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit (45°C)				
Cell 29#	4.21	4.20	13	P
Cell 30#	4.21	4.20	13	P
Cell 31#	4.20	4.19	13	P
Cell 32#	4.20	4.20	13	P
Cell 33#	4.21	4.19	13	P
Samples charged at charging temperature lower limit (0°C)				
Cell 34#	4.11	4.10	13	P
Cell 35#	4.12	4.10	13	P
Cell 36#	4.12	4.11	13	P
Cell 37#	4.11	4.10	13	P
Cell 38#	4.12	4.12	13	P
Supplementary information: - No fire or explosion Note: A 13kN force applied at the flat surface of coin cells.				

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.6	TABLE: Over-charging of battery		N/A
Constant charging current (A).....:		--	—
Supply voltage (Vdc).....:		--	—

Sample No.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results
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Supplementary information:

7.3.7	TABLE: Forced discharge (cells)			P

Sample No.	OCV before application of reverse charge (Vdc)	Measured reverse charge I_t (mA)	Lower limit discharge voltage (Vdc)	Results
Cell 39#	3.12	110	3.0	P
Cell 40#	3.11	110	3.0	P
Cell 41#	3.14	110	3.0	P
Cell 42#	3.11	110	3.0	P
Cell 43#	3.10	110	3.0	P

Supplementary information:
- No fire or explosion

7.3.8.1	TABLE: Vibration				N/A

Sample No.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
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Supplementary information:

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.8.2	TABLE: Mechanical shock				N/A
Sample No.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
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Supplementary information:					

7.3.9	TABLE: Forced internal short circuit (cells)				N/A
Sample No.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location [1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit (°C)					
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Samples charged at charging temperature lower limit (°C)					
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Supplementary information:					

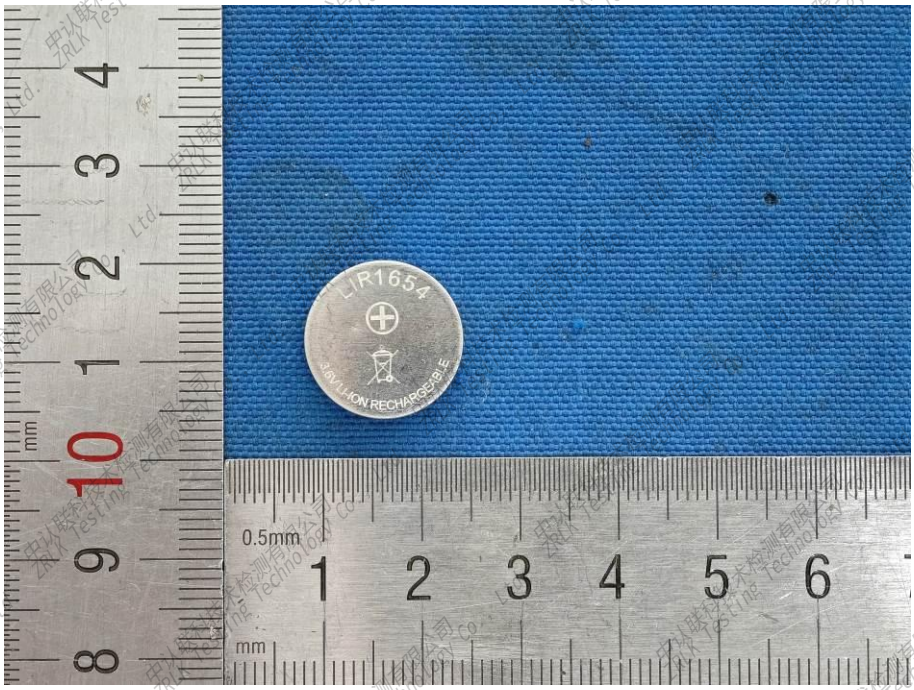
D.2	TABLE: Internal AC resistance for coin cells			P
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**
Cell 44#	22.8	2.0	0.204	P
Cell 45#	23.0	1.5	0.210	P
Cell 46#	22.9	2.1	0.208	P
Supplementary information:				

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

	TABLE: Critical components information				P
Object / part No.	**Manufacturer/ trademark**	**Type / model**	**Technical data**	**Standard**	**Mark(s) of conformity[1)]**
Cell	Ropla Elektronik Sp. z o. o	LIR1654	3.6V, 110mAh	IEC 62133-2:2017/AMD1:2021	Tested with appliance
-Electrolyte	Shangdong Hairong Materials Technology Co., Ltd	HR-8180	$LiPF_6$+ EC+ EMC+ DMC+ VC	--	--
-Separator	Dongguan Xiami Materials Co., Ltd	16μm	PE, 16μm (T), Shutdown temperature: 130°C	--	--
-Negative electrode	Shenzhen Hongwei Technology Co., Ltd	LIR1654	Graphite, CMC, SBR, Distilled Water, Conductive Additive	--	--
-Positive electrode	Shenzhen Hongwei Technology Co., Ltd	LIR1654	$LiCoO_2$, PVDF, NMP, Conductive Additive	--	--
-Cell Case	Shenzhen Hongwei Technology Co., Ltd	LIR1654	150μm (T), Steel	--	--
Supplementary information: 1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

Photos

Model: LIR1654



***** End of Test Report *****