

JAMICON

客戶

CUSTOMER :ROPLA

編號

NO: T0809030

承認書 APPROVE SHEET

品名:鋁質電解電容器

PARTS : ALUMINUM ELECTROLYTIC CAPACITOR

客戶產品編號

USER NO. _____

凱美產品編號

CODE NO. T Z (S E R I E S)

承認欄(SIGNATURE)

簽認后,請簽回一份

PLEASE RETURN US ONE COPY YOUR SIGNED SPECIFICATION
AFTER YOU APPROVED OF IT.

	確認 CHECKER	作成 DESIGNER
	課長 SEP.19.08 李奎	技術部 SEP.19.08 胡彩娟

蘇州凱美電子有限公司

SUZHOU KAIMEI ELECTRONIC LTD.

江蘇省蘇州市相城區望亭鎮問渡路68號

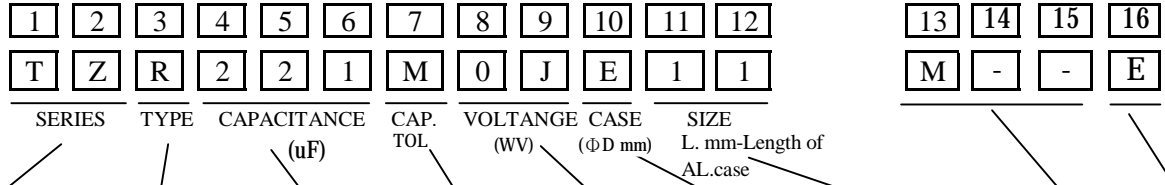
NO. 68 WENDU RD. WANGTING TOWNSHIP, XIANGCHENG DISTRICT, JIANGSU CHINA

TEL: 0512-65383705

FAX: 0512-65382688

SE410-28B

產品符號 Parts Number System



Series			Code	Type	Description	CAP (u F)	Code	Tolerance (%)	Code	Voltage (W.V)	Code	Diameter (φ)	Code	Length (L)	Code	Code	Description	
PS	NS	HM	R	Radial	Bulk	0.1	0R1	+10	K	2.5	0E	3	A	11	11	W	Without Sleeve	
PT	SK	LT				0.22	R22	-10		4	0G	3.8	S	11.5	BB			
PH	SM	LL			P	Taping (Ammo Pack)	0.33	R33	+15	L	6.3	0J	4	C	12.5	BC	1-9	Customer Assign Brand
PC	TK	HT					0.47	R47	-15		10	1A	5	D	31.5	DB		
PF	TM	HV			C	Lead Cut	1	010	+20	M	13	1P	6	W	35.5	DF	a~	
CS	NK	HL					2.2	2R2	-20		16	1C	6.3	E	100	1H		
CA	LK	HF			F	Lead Forming Cut	3.3	3R3	+100	P	20	1D	7	Y	110	1A		
CN	MZ	HX					4.7	4R7	-0		25	1E	8	F	115	1K		
CR	TB	KP			B	Lead Forming Only	10	100	+30	Q	35	1V	10	G	120	1B		
CT	WL	MP					22	220	-10		40	1G	12	H	121	1M		
CE	WG	RP			Y	Lead Snap in	33	330	+20	R	50	1H	12.5	I	130	1C		
CP	TL	XP					47	470	-0		63	1J	13	J	131	1P		
CH	TZ		W	Snap in Terminal	100	101	+50	T	80	1K	16	K	140	1D				
CL	TH				220	221	-10		100	2A	18	L	144	1Q				
CF	TX		G	G Type Terminal	330	331	+75	U	125	2B	20	M	150	1E				
CK	TF				470	471	-10		160	2C	22	N	155	1N				
CZ	WB		V	V Type Terminal	1000	102	+20	V	180	2M	25	O	157	1R				
CB	UK				2200	222	-10		200	2D	30	P	160	1F				
SV	NC		S	Screw Terminal Type	3300	332	+20	H	250	2E	35	Q	170	1G				
ST	RV				4700	472	-5		315	2F	40	R	180	1I				
NT	LP		M	Chip Surface Mount Type	10000	103	+30	F	330	2U	51	V	190	1J				
SS	HP				22000	223	-0		350	2V	64	1	196	1S				
SH	LS				33000	333	+100	W	400	2G	77	2	215	1L				
SL	HS		47000	473	-10	450	2W		90	3	236	1T						
									500	2H								

Series	TZ	Reference standard	JIS C 5101- 4
--------	----	--------------------	---------------

1. Scope

This specification applies to aluminium electrolytic capacitor , used in electronic equipment.

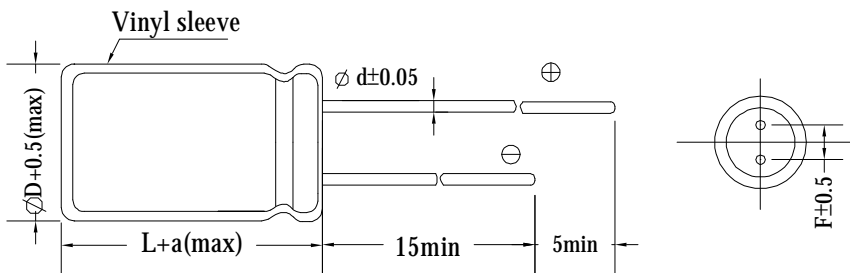
Type : Radial

2. Electrical characteristics

- A) Operation temperature range : -55 ~ +105°C
- B) Capacitance tolerance : - 20% ~ + 20%(M) 20 °C 120 HZ
- C) Capacitance : 4.7 ~ 15000 uF
- D) Rated working voltage (WV) : DC 6.3 ~ 63 V
- E) Surge voltage (SV) : Values in Table 1 P (8)
- F) Leakage current : Values in Table 2 P (8) or less
- G) Dissipation Factor (tan δ) : Values in Table 3 P (8) or less
- H) Low temperature stability : Values in Table 4 P (8) or less

3. Dimensions and materials

D	5	6.3	8	10	12.5	16	18
F	2.0	2.5	3.5	5.0		7.5	7.5
d	0.5		0.6		0.8	0.8	
a	1.5						



4. Marking

JAMICON	←	Brand
	←	Polarity of the terminals
xxxuFxxxwv	←	Capacitance and Rate voltage
<div style="border: 1px solid black; display: inline-block; padding: 2px;">TZ</div> 105°C	←	Series and Maximan operating temperature
816C2	←	Date Code

SU ZHOU KAIMEI ELECTRONIC LTD.	Chart number	TZ--010413--A
--------------------------------	--------------	---------------

5. Case size and Max ripple current

Case size : D×L(mm)
 Max impedance : Ω 20°C 100KHz
 Max ripple current : A (rms)
 (R.C.) : 105°C 100KHZ

. TZR .

uF	V (Code) Item Code	6.3 (0J)				10 (1A)				16 (1C)			
		D×L	IMP		R.C	D×L	IMP		R.C	D×L	IMP		R.C
			20°C	-10°C			20°C	-10°C			20°C	-10°C	
47	470									5×11	0.568	1.421	0.17
68	680									5×11	0.500	1.250	0.21
100	101					5×11	0.500	1.250	0.24	6.3×11	0.367	0.918	0.29
220	221	6.3×11	0.308	0.769	0.39	6.3×11	0.249	0.623	0.41	8×11.5	0.190	0.474	0.52
330	331	6.3×11	0.246	0.615	0.48	8×11.5	0.169	0.423	0.61	10×12.5	0.114	0.285	0.75
470	471	8×11.5	0.178	0.446	0.70	8×11.5	0.139	0.346	0.73	10×12.5	0.093	0.233	0.90
680	681	10×12.5	0.081	0.203	1.00	10×12.5	0.077	0.194	1.03	10×16	0.074	0.184	1.20
1000	102	8×20	0.066	0.166	1.31	10×16	0.063	0.158	1.39	10×20	0.060	0.150	1.60
1200	122	10×16	0.058	0.144	1.47	10×20	0.055	0.137	1.68	10×25	0.052	0.130	1.94
1500	152	10×20	0.049	0.123	1.75	10×25	0.047	0.116	2.01	12.5×20	0.044	0.111	2.13
2200	222	10×25	0.038	0.094	2.27	12.5×20	0.036	0.090	2.41	12.5×25	0.034	0.086	2.75
3300	332	12.5×20	0.032	0.079	2.69	12.5×25	0.030	0.075	3.05	16×25	0.029	0.057	3.14
4700	472	12.5×30	0.027	0.067	3.56	16×25	0.025	0.051	3.35	16×31.5	0.024	0.048	3.24
6800	682	16×25	0.024	0.048	3.61	16×31.5	0.023	0.045	3.46	18×35.5	0.022	0.043	3.75
10000	103	16×31.5	0.022	0.043	3.64	18×35.5	0.021	0.041	3.92	18×40	0.019	0.039	4.20
15000	153	18×35.5	0.020	0.041	4.12	18×40	0.019	0.039	4.40				

uF	V (Code) Item Code	25 (1E)				35 (1V)			
		D×L	IMP		R.C	D×L	IMP		R.C
			20°C	-10°C			20°C	-10°C	
4.7	4R7					5×11	1.912	4.781	0.08
10	100					5×11	1.498	3.745	0.11
22	220					5×11	0.817	2.043	0.16
33	330					5×11	0.636	1.589	0.20
47	470	5×11	0.539	1.348	0.22	6.3×11	0.510	1.275	0.27
68	680	6.3×11	0.419	1.049	0.30	6.3×11	0.397	0.991	0.33
100	101	6.3×11	0.349	0.871	0.36	8×11.5	0.330	0.824	0.49
220	221	8×11.5	0.180	0.450	0.65	10×12.5	0.128	0.319	0.85
330	331	10×12.5	0.108	0.270	0.94	10×16	0.102	0.255	1.15
470	471	10×16	0.088	0.221	1.25	10×20	0.084	0.209	1.52
680	681	10×20	0.070	0.175	1.65	12.5×20	0.066	0.165	2.07
1000	102	12.5×20	0.057	0.143	2.27	12.5×25	0.054	0.135	2.77
1200	122	12.5×20	0.050	0.124	2.49	12.5×30	0.047	0.117	3.29
1500	152	12.5×25	0.042	0.105	2.94	16×25	0.040	0.079	3.32
2200	222	16×25	0.032	0.065	3.42	16×31.5	0.031	0.077	3.49
3300	332	16×31.5	0.027	0.054	3.66	18×35.5	0.026	0.064	4.17
4700	472	18×35.5	0.023	0.046	4.23				

5. Case size and Max ripple current

Case size : D×L(mm)
 Max impedance : Ω 20°C 100KHz
 Max ripple current : A (rms)
 (R.C.) : 105°C 100KHZ

.TZR.

uF	V (Code) Item Code	50 (1H)				63 (1J)			
		D×L	IMP		R.C	D×L	IMP		R.C
			20°C	-10°C			20°C	-10°C	
4.7	4R7	5×11	1.699	5.096	0.09	5×11	1.699	5.096	0.09
10	100	5×11	1.331	3.992	0.13	5×11	1.331	3.992	0.13
22	220	5×11	0.726	2.177	0.19	6.3×11	0.726	1.814	0.22
33	330	6.3×11	0.564	1.411	0.26	6.3×15	0.564	1.411	0.30
47	470	6.3×11	0.453	1.132	0.31	6.3×11	0.453	1.132	0.38
68	680	8×11.5	0.352	0.880	0.46	10×12.5	0.264	0.660	0.54
100	101	8×20	0.220	0.549	0.71	10×16	0.220	0.549	0.73
220	221	10×16	0.113	0.283	1.09	10×25	0.113	0.283	1.33
330	331	10×20	0.091	0.227	1.47	12.5×20	0.091	0.227	1.66
470	471	12.5×20	0.074	0.186	1.99	12.5×25	0.074	0.186	2.19
680	681	12.5×25	0.059	0.147	2.63	16×25	0.059	0.117	2.63
1000	102	16×25	0.048	0.096	3.19	16×35.5	0.048	0.096	3.17
1200	122	16×31.5	0.042	0.083	3.29	18×35.5	0.042	0.083	3.48
1500	152	16×35.5	0.035	0.071	3.44	18×40	0.035	0.071	3.87
2200	222	18×35.5	0.027	0.055	4.20				
3300	332	18×40	0.023	0.046	4.97				

RIPPLE CURRENT COEFFICIENTS

Temperature(°C)	65	75	85	95	105
Multiplier	2.12	1.92	1.69	1.50	1.00

Frequency(Hz)	60	120	400	1K	10K	100K
W.V.	Multiplier					
6.3 ~ 16V	0.45	0.60	0.83	0.94	0.98	1.00
25 ~ 35V	0.38	0.50	0.75	0.90	0.97	1.00
50 ~ 63V	0.36	0.46	0.70	0.88	0.94	1.00

SUZHOU KAIMEI ELECTRONIC LTD.

Chart number

TZ--010413--A

Series	TZ	Reference standard	JIS C5101- 4																				
<p>6. Load life test</p> <p>After hours (ϕ 5~6.3mm2000 hours、ϕ 8mm3000 hours、ϕ D\geq 10mm 5000 hours) application of WW at 105°C the capacitor shall meet the following limits. (DC+ripple peak voltage \leq rate working voltage)</p> <p>(A) Capacitance change : \leq \pm20% of initial valu (B) Dissipation factor : \leq 200% of initial specified value (C) Leakage current : \leq initial specified value</p> <p>7. Shelf life test</p> <p>The capacitor without rated voltage at a temperature of 105°C for 1000 hours after 16 hours in room temperature, should do final measurements, the value are as following:</p> <p>(A) Capacitance change : \leq \pm20% of initial value (B) Dissipation factor : \leq 150% of initial specified value (C) Leakage current : \leq 200% of initial specified value</p> <p>8. Low temperature storage test</p> <p>The capacitor without rated voltage at the lowest operation temperature 72 hours, after 16 hours in room temperature, should do final measurements, the values are as following:</p> <p>(A) Capacitance change : \leq \pm10% of initial value (B) Dissipation factor : \leq initial specified value (C) Leakage current : \leq initial specified value</p> <p>9. Lead strength</p> <p>(A) Tensile strength:</p> <table border="1"> <tr> <td>d (mm)</td> <td>0.5</td> <td>0.6</td> <td>0.8</td> <td>1.0</td> </tr> <tr> <td>load (kg)</td> <td>0.5</td> <td>1.0</td> <td></td> <td>2.5</td> </tr> </table> <p>The capacitor shall withstand the constant tensile force specified between the body and each lead for 10 seconds without either mechanically or electrically.</p> <p>(B) Bending strength:</p> <table border="1"> <tr> <td>d (mm)</td> <td>0.5</td> <td>0.6</td> <td>0.8</td> <td>1.0</td> </tr> <tr> <td>load (kg)</td> <td>0.25</td> <td>0.5</td> <td></td> <td>1.2</td> </tr> </table> <p>With the capacitor in a vertical position apply the load specified axially to each lead . The capacitor shall be rotated slowly form the vertical to the horizontal position. Back to the vertical position. The 90 in the opposition direction and back the original position. performance of capacitor shall not have changed and leads shall be undamaged.</p>				d (mm)	0.5	0.6	0.8	1.0	load (kg)	0.5	1.0		2.5	d (mm)	0.5	0.6	0.8	1.0	load (kg)	0.25	0.5		1.2
d (mm)	0.5	0.6	0.8	1.0																			
load (kg)	0.5	1.0		2.5																			
d (mm)	0.5	0.6	0.8	1.0																			
load (kg)	0.25	0.5		1.2																			
SU ZHOU KAIMEI ELECTRONIC LTD.		Chart number	TZ--010413--A																				

Series	TZ	Reference standard	JIS C5101- 4
<p>10. Solderability Capacitor lead wire is dipping into the oven, and then dip in $245\pm 3^{\circ}\text{C}$, solder liquid for 3 ± 0.5 seconds, the substance is above the liquid solder 2mm, the dipping lead must be adherent 95% fresh tin at least.</p> <p>11. Resistance to soldering heat Put capacitor lead wire to dip $260\pm 5^{\circ}\text{C}$ in solder liquor away the body 2mm, after 10 ± 1 seconds taken out, after 2 hours in room temperature, should do final measurements, the values are following:</p> <p>(A) Capacitance change : \leq $\pm 10\%$ of initial value (B) Dissipation factor : \leq initial specified value (C) Leakage current : \leq initial specified value (D) Visual : No damage</p> <p>12. Surge test The capacitor shall be applied the surge voltage connected with the $1\text{k}\Omega$ resistor at temperature $25\pm 5^{\circ}\text{C}$, and shall be applied the surge voltage 1000 cycle, each for 30 seconds charge and 5 minutes 30 seconds discharge, the final test values should be as following:</p> <p>(A) Capacitance change : \leq $\pm 15\%$ of initial value (B) Dissipation factor : \leq 150% of initial specified value (C) Leakage current : \leq initial specified value (D) Visual : No damage</p> <p>13. Safety vent (A) Test condition (DC method) Reverse voltage shall be applied, then current is as bellow: Diameter $\leq 22.4\text{mm}$ 1 A DC (180 seconds) Diameter $> 22.4\text{mm}$ 10 A DC (300 seconds) (B) Criteria (a) Safety vent shall be operated. (b) Emission of flame shall not be found before and after venting. (c) Terminal, lead wire, metal chip and so on shall not be flown apart and case shall not be separated before and after venting. (d) Sealing part and case shall not be separated before and after venting.</p>			
SU ZHOU KAIMEI ELECTRONIC LTD.	Chart number	TZ--010413--A	

Series	TZ	Reference standard	JIS C5101- 4
--------	----	--------------------	--------------

14. Characteristics at high and low temperature

Step	Temperature	Time (MIN)
1	The lowest using temperature -55(+0/-3) °C	30±3
2	20±2 °C	≤ 3
3	The highest using temperature +105(+3/-0) °C	30±3
4	20±2 °C	≤ 3

5 Cycle

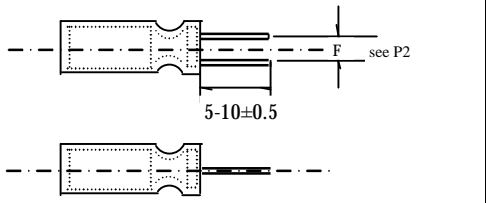
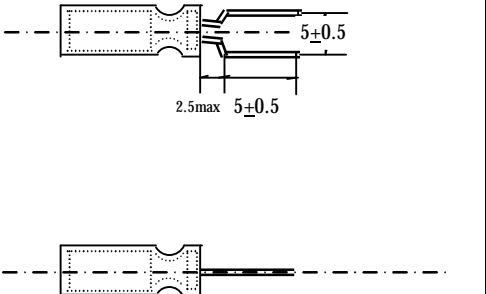
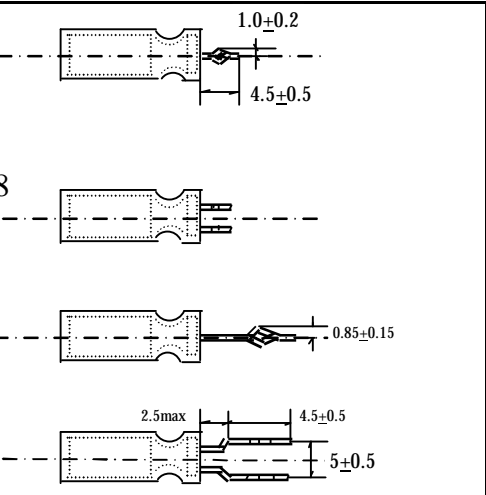
- (A) Δ Cap/Cap : ≤ ±5%
- (B) Dissipation factor : ≤ initial specified value
- (C) Leakage current : ≤ initial specified value
- (D) Visual : No damage

15. Humidity test

Put the capacitor in the equipment 500 hours, in which the humidity must be about 93(+2/-3)% and the temperature must be about 40±2 °C. After 1-2 hours in room temperature, should do the final measurements, the values are as following:

- (A) Δ Cap/Cap : ≤ ±10%
- (B) Dissipation factor : ≤ 120% of initial specified value
- (C) Leakage current : ≤ initial specified value
- (D) Visual : No damage

Series	TZ	Reference standard	JIS C5101- 4				
Table 1							
Surge voltage							
w.v.	6.3	10	16	25	35	50	63
s.v.	8	13	20	32	44	63	79
Table 2							
Leakage current							
6.3 ~ 63 VDC							
$I \leq 0.01cv$ or 3(uA)							
Whichever is greater after 2 minutes.							
(I:Leakage Current (uA) C: Rated Capacitance(uF) V:Working Voltage(v)).							
Table 3							
Dissipation Factor							
Add 0.02 per 1000 uF for more than 1000uF							
w.v.	6.3	10	16	25	35	50	63
$\tan \delta$	0.22	0.19	0.16	0.14	0.12	0.10	0.09
Table 4							
Low teperature stability							
Impedance ratio at 120Hz							
Rated voltage (v)	6.3	10	16	25	35 ~ 63		
-25°C /+20°C	2	2	2	2	2		
-55°C /+20°C	3	3	3	3	3		
SU ZHOU KAIMEI ELECTRONIC LTD.				Chart number	TZ--010413--A		

Series	TZ	Reference standard	JIS C5101-4
Lead Cut	產品記號(SYMBOL):C 適用(RANGE): $\Phi 5\sim\Phi 18$		
Lead Forming Cut	產品記號(SYMBOL):F 適用(RANGE): $\Phi 5\sim\Phi 8$		
Snap in Type	產品記號(SYMBOL):Y 適用(RANGE): $\Phi 10\sim\Phi 18$ 適用(RANGE): $\Phi 5\sim\Phi 8$		
SU ZHOU KAIMEI ELECTRONIC LTD.		Chart number	TZ--010413--A

Series

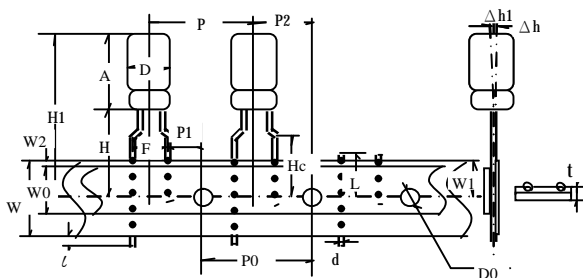
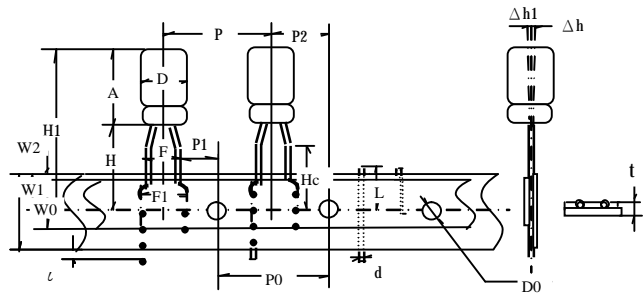
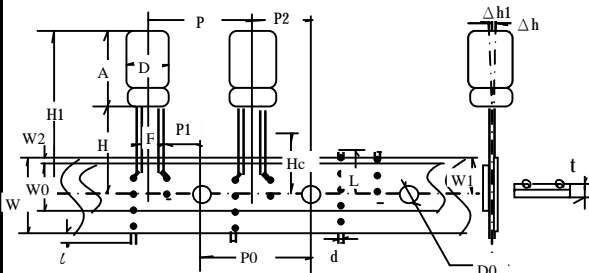
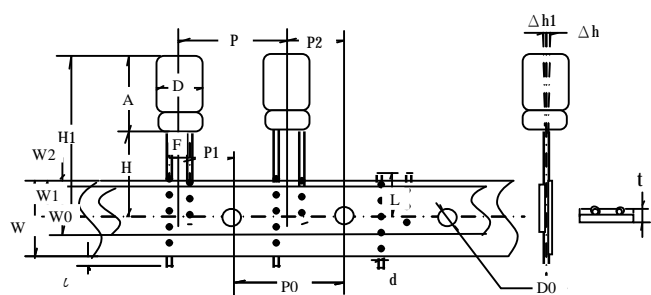
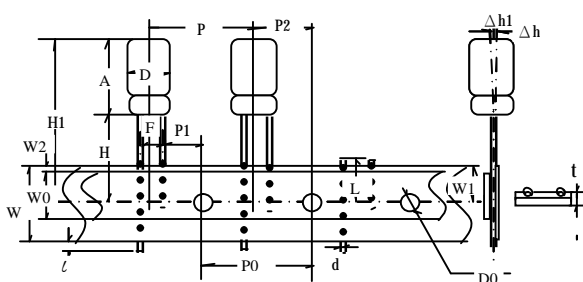
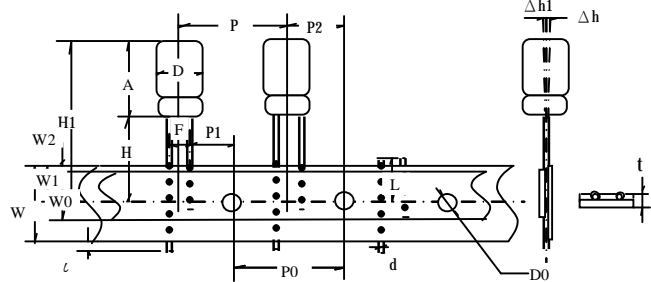
TZ

Reference standard

JIS C5101-4

LEAD TAPING

Lead taping is designed for automatic insertion equipment. Capacitor with case size of 18*35mm or smaller are available in taping type.

Fig 1.($\Phi 4$ - $\Phi 8$)Fig 2.($\Phi 4$ - $\Phi 5$)Fig 3.($\Phi 4$ - $\Phi 8$)Fig 4.($\Phi 10$)Fig 5.($\Phi 12.5$)Fig 6.($\Phi 16$ - $\Phi 18$)

SU ZHOU KAIMEI ELECTRONIC LTD.

Chart number

TZ--010413--A

ALUMINUM ELECTROLYTIC CAPACITOR SPECIFICATIONS

P11

Item	Symbol	Case size									Tolerance	Remark	
		4×7	5×7	6.3×7	5×11	6.3×11	8×11.5	10×12.5	10×16	10×18			10×20
Lead wire diameter	d	0.45			0.5		0.6	0.6				±0.05	
Body height	A	8.0			12.5		13.0	14.0	17.5	19.5	21.5	max	
Intervals of bodies	P	12.7									±1		
Intervals of punched holes	P ₀	12.7									±0.2		
Distance between holes and lead wire	P ₁	3.85									±0.7	Fig1. Fig4.	
		5.35	5.1		5.1							Fig2.	
		5.6	5.35	5.1	5.35	5.1	4.6					Fig3.	
Distance between holes and bodies	P ₂	6.35									±1		
Distance between lead and lead	F	5.0									+0.8 -0.2	Fig1. Fig4.	
		2.0	2.5		2.5							Fig2.F1:5 ^{+0.5} -1.0	
		1.5	2.0	2.5	2.0	2.5	3.5					Fig3.F1:5 ^{+0.5} -1.0	
Base tape width	W	18.0									±0.5		
Adhesive tape width	W ₀	12.5									min		
Deviation between holes and base tape	W ₁	9.0									±0.5		
Deviation between adhesive and base tape	W ₂	1.5									max		
Distance between body bottom and tape center	H	17.5			18.5		20.0	18.5				±0.5	Fig1. Fig4.
		17.5			18.5		18.5						Fig2. Fig3.
Lead wire clinched hight	H ₀	16.0									±0.5		
Distance between body top and tape center	H ₁	27.5			32.5			33.0	36.0	38.0	41.0	max	
Puched hole diameter	D ₀	4.0									±0.3		
Lead wire protrusion	ℓ	0									max		
Length of not good lead slit	L	11.0									max		
Base and adhesive tape thicknees	t	0.6									±0.3		
Deviation of body alignment	Δ h	0									±2		
Deviation of body alignment	Δ h ₁	0									±1		
SUZHOU KAIMEI ELECTRONIC LTD.						Chart number			TZ--010413--A				

Item	Symbol	Case							Tolerance	Remark
		12.5×20	12.5×25	12.5×30	16×25	16×31.5	16×35.5	18×35.5		
Lead wire diameter	d	0.6			0.8				±0.05	
Body height	A	21.5	26.5	31.5	26.5	33.0	37.0	37.0	max	
Intervals of bodies	P	15.0			30.0				±1	Fig5. Fig6.
Intervals of punched holes	P ₀	15.0							±0.2	
Distance between holes and lead wire	P ₁	5.0			3.75				±0.7	
Distance between holes and bodies	P ₂	7.5							±1	
Distance between lead and lead	F	5.0			7.5				+0.8 -0.2	
Base tape width	W	18.0							±0.5	
Adhesive tape width	W ₀	15.0							min	
Deviation between holes and base tape	W ₁	9.0							±0.5	
Deviation between adhesive and base tape	W ₂	1.5							min	
Distance between body bottom and tape center	H	16.5			18.5				±0.5	Fig5. Fig6.
Distance between body top and tape center	H ₁	40.5	45.5	50.5	46.5	53.5	56.5	56.5	max	
Punched hole diameter	D ₀	4.0							±0.3	
Lead wire protrusion	ℓ	0							max	
Length of not good lead slit	L	11.0							max	
Base and adhesive tape thicknesses	t	0.6							±0.3	
Deviation of body alignment	Δ h	0							±2	
Deviation of body alignment	Δ h ₁	0							±1	
SUZHOU KAIMEI ELECTRONIC LTD.					Chart number			TZ--010413--A		